

IN THE CLAIMS

Please amend the claims as shown in the attached sheets.

CLAIMS 54166

1. (original) A foam composed of a high-temperature-resistant thermoplastic, and having an open-cell structure.
2. (original) A foam as claimed in claim 1, which has a cell size of from 50 to 2000 μm preferably from 100 to 1000 μm , particularly preferably from 100 to 800 μm , and/or has a density of from 20 to 200 g/l, preferably from 20 to 150 g/l, particularly preferably from 30 to 100 g/l.
3. (currently amended) A foam as claimed in claim 1 or 2, wherein the open-cell factor for the foam is at least 75%, preferably at least 85%, particularly preferably at least 90%.
4. (currently amended) A foam as claimed in claim 1 or 2, wherein the high-temperature-resistant thermoplastic has been selected from the group consisting of polyetherimides, polyether sulfones, polysulfones, polyether ketones, polyether ether ketones, polyether ketone ketones, polyethersulfonamides, and mixtures of these.
5. (currently amended) A foam as claimed in claim 1 or 2, wherein the plastic has a glass transition temperature above 170°C, preferably above 180°C, particularly preferably above 200°C, and/or is thermoplastically extrudable at temperatures above 280°C, preferably above 300°C, particularly preferably above 320°C.
6. (currently amended) A process for producing an open-cell foam as claimed in claim 1 or 2, by melting a thermoplastic or a mixture comprising a thermoplastic, giving a melt, mixing the melt with at least one blowing agent under pressure, and foaming the melt comprising the blowing agent by extrusion into the open

CLAIMS 54166

- atmosphere, which comprises
- carrying out the foaming at a melt temperature which is higher, by from 2 to 20°C, preferably from 2 to 12°C, particularly preferably from 2 to 10°C, than the temperature at which a closed-cell foam is formed.
7. (currently amended) A process for producing an open-cell foam as claimed in claim 1 or 2, by melting a thermoplastic or a mixture comprising a thermoplastic, giving a melt, mixing the melt with at least one blowing agent under pressure, and foaming the melt comprising the blowing agent by extrusion into the open atmosphere, which comprises
- using a foaming plastic which comprises a pulverulent solid which acts as cell-opener, and comprises carrying out the foaming at a melt temperature which is higher, by from 2 to 12°C, preferably from 2 to 10°C, particularly preferably from 2 to 8°C, than the temperature at which a closed-cell foam is formed.
8. (currently amended) A process for producing an open-cell foam as claimed in claim 1 or 2, by melting a thermoplastic or a mixture comprising a thermoplastic, giving a melt, mixing the melt with at least one blowing agent under pressure, and foaming the melt comprising the blowing agent by extrusion into the open atmosphere, which comprises
- using a foaming plastic which comprises a foreign polymer which acts as cell-opener, and which permits the production of the open-cell foam at foaming temperatures at which a closed-cell foam would otherwise be

CLAIMS 54166

produced.

9. (original) A process as claimed in claim 7, wherein use is made of a pulverulent solid selected from the group consisting of graphite, graphite with talc, and graphite with other fillers; and/or the amount used of the pulverulent solid is from 0.1 to 5.0% by weight, preferably from 0.2 to 4.0% by weight, particularly preferably from 0.5 to 4.0% by weight, based in each case on the weight of polymer.
10. (original) A process as claimed in claim 8, wherein the amount used of a foreign polymer is from 0.1 to 20% by weight, preferably from 0.2 to 10% by weight, particularly preferably from 0.2 to 5.0% by weight, based in each case on the total weight of polymer.
11. (original) A process as claimed in claim 6, wherein use is made of a blowing agent selected from the group consisting of inert gases, hydrocarbons, aliphatic alcohols, aliphatic ketones, aliphatic esters, fluorinated hydrocarbons, chemical blowing agents, and mixtures of these, these blowing agents being used in combination with water, where appropriate.
12. (original) A process as claimed in claim 6, wherein the amount used of the blowing agent is from 0.5 to 15% by weight, preferably from 1 to 12% by weight, particularly preferably from 3 to 10% by weight, based in each case on the total weight of polymer.
13. (original) An open-cell foam obtainable by a process as claimed in claim 6.
14. (currently amended) A molding, in particular a sheet, comprising an open-cell

CLAIMS 54166

foam as claimed in claim 1 or 2.

15. (original) A process for producing foam sheets for use in sound deadening, which comprises producing sheets composed of a foam by a process as claimed in claim 6, in particular by foaming of the melt via extrusion into the free atmosphere from a slot die and shaping in a calibrator, giving sheets with wide and narrow outer surfaces, and dividing the resultant sheets parallel to their wide surfaces, giving two portions of the sheets, each with a new inner wide surface, and, where appropriate, adhesive-bonding the two portions obtained by division of the sheets, the surfaces adhesive-bonded to one another here being those which were previously the outer wide surfaces, so that the location of the new inner wide surfaces is on the outside.
16. (original) A process as claimed in claim 7, wherein use is made of a blowing agent selected from the group consisting of inert gases, hydrocarbons, aliphatic alcohols, aliphatic ketones, aliphatic esters, fluorinated hydrocarbons, chemical blowing agents, and mixtures of these, these blowing agents being used in combination with water, where appropriate.
17. (original) A process as claimed in claim 7, wherein the amount used of the blowing agent is from 0.5 to 15% by weight, preferably from 1 to 12% by weight, particularly preferably from 3 to 10% by weight, based in each case on the

CLAIMS 54166

total weight of polymer.

18. (original) An open-cell foam obtainable by a process as claimed in claim 7
19. (original) A process as claimed in claim 8, wherein use is made of a blowing agent selected from the group consisting of inert gases, hydrocarbons, aliphatic alcohols, aliphatic ketones, aliphatic esters, fluorinated hydrocarbons, chemical blowing agents, and mixtures of these, these blowing agents being used in combination with water, where appropriate.
20. (original) A process as claimed in claim 8, wherein the amount used of the blowing agent is from 0.5 to 15% by weight, preferably from 1 to 12% by weight, particularly preferably from 3 to 10% by weight, based in each case on the total weight of polymer.
21. (original) An open-cell foam obtainable by a process as claimed in claim 8.
22. (original) A process for producing foam sheets for use in sound deadening, which comprises producing sheets composed of a foam by a process as claimed in claim 7, in particular by foaming of the melt via extrusion into the free atmosphere from a slot die and shaping in a calibrator, giving sheets with wide and narrow outer surfaces, and

dividing the resultant sheets parallel to their wide surfaces, giving two portions of the sheets, each with a new inner wide surface, and, where appropriate,

adhesive-bonding the two portions obtained by division of the sheets, the surfaces adhesive-bonded to one another here being those which were

CLAIMS 54166

previously the outer wide surfaces, so that the location of the new inner wide surfaces is on the outside.

23. (original) A process for producing foam sheets for use in sound deadening, which comprises producing sheets composed of a foam by a process as claimed in claim 8, in particular by foaming of the melt via extrusion into the free atmosphere from a slot die and shaping in a calibrator, giving sheets with wide and narrow outer surfaces, and
- dividing the resultant sheets parallel to their wide surfaces, giving two portions of the sheets, each with a new inner wide surface, and, where appropriate,
- adhesive-bonding the two portions obtained by division of the sheets, the surfaces adhesive-bonded to one another here being those which were previously the outer wide surfaces, so that the location of the new inner wide surfaces is on the outside.